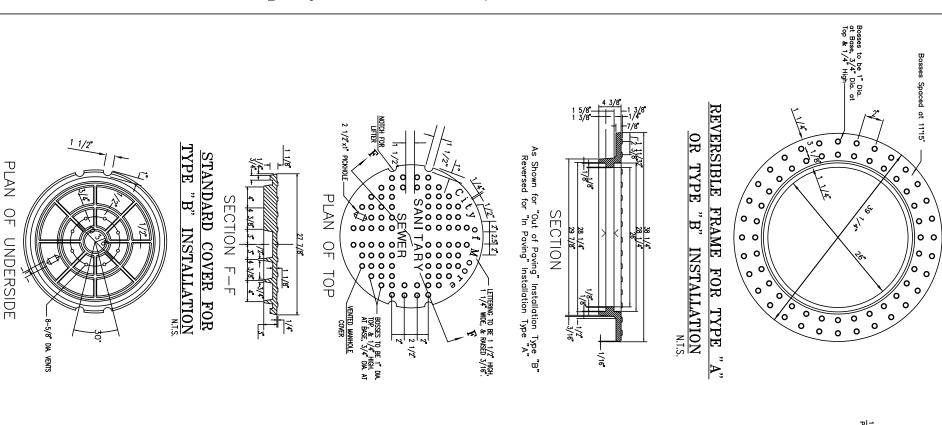
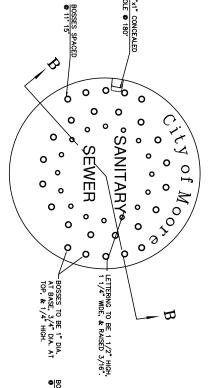
TYPE "A" INSTALLATION STANDARD COVER FOR

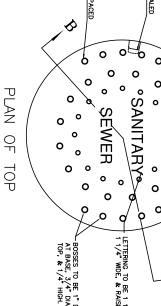
PLAN OF

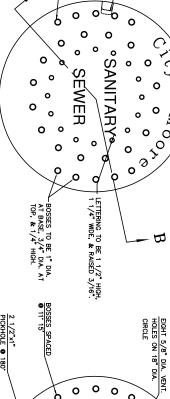
UNDERSIDE

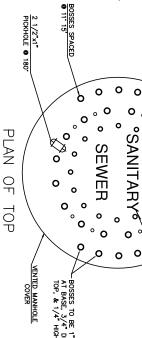
Manufacturers Part Number and Heat Number





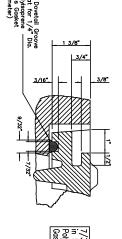












SELF-SEAL DETAIL FOR TYPE "A" INSTALLATION

N.T.S.

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SECTION B-B

Lid Seat for 1/4" Dia. ed Groove ia. x 84" Continuous

## GENERAL NOTES

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 $\,$  All construction and materials shall be in accordance with the current specifications.

HGH. 3/16°.

- Sharp edges resulting from fabrication shall be dulled by any acceptable method for safety in handling.
- Covers shall be gray iron conforming to the requirements of AASHTO M-105, class 45B or ASTM A-48-76, Class 35B. Frame shall be gray iron conforming to the requirements of AASHTO M-105, Class 30B or ASTM 4-48-76, Class 30B Ferrous Castings shall be of uniform quality, free of blowholes, porosity, hard spots, shrinkage, distortion or other defects. They shall be smooth and well cleaned by shot blasting or other approved cleaning method.
- All castings shall be manufactured true to pattern, component parts shall fit together in a satisfactory manner. Where indicated, machined surfaces shall be furnished.
- Weights are approximate and average deviation from the weights shown shall not exceed 5% plus or minus.
- Castings shall be unpainted.
- No wording or markings of any kind, other than those shown on the will be permitted on these castings.
- All Type "A" Installations shall have self-sealing feature as shown.

Reversible Frame \_\_\_\_ 235 lb. Standard Type "B" Frame \_\_\_\_ 300 lb.
Covers for Reversible Frame \_\_\_\_ 195 lb.
Standard Type "B" Cover \_\_\_\_ 251 lb.

## CASTING WEIGHTS

## The City of MOORE Oklahoma Manhole Ring and Cover Sanitary Sewer

Standard No. 303 Details

03/05/2008

DATE 03/06/2008